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**JOHN HEINE
& SON PTY LTD**

**CASTING
and
MACHINING**



QA System ISO 9001

Machining capacity includes:

- Vertical Boring to 4000 dia – 7 machines**
- Elgar Milling to 4500 x 1300 x 800 (6000 table)**
- Sachman CNC 3600 x 1050 x 1500 and 8 smaller mills**
- Horizontal Boring – 4 machines to 3500 x 2000 x 900**
- Turning – CNC and conventional to 3000 bc**
- Slotting, cylindrical and surface grinding, drilling, weld repair**
- Crane capacity to 20 tonnes**

Foundry casting to 12 tonnes in cast iron, SG, NiHard, 27Cr, steel
Full spectroscopic analysis and computer methoding available
Heat treatment – stress relieving, hardening – 2 furnaces to 3800 long



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