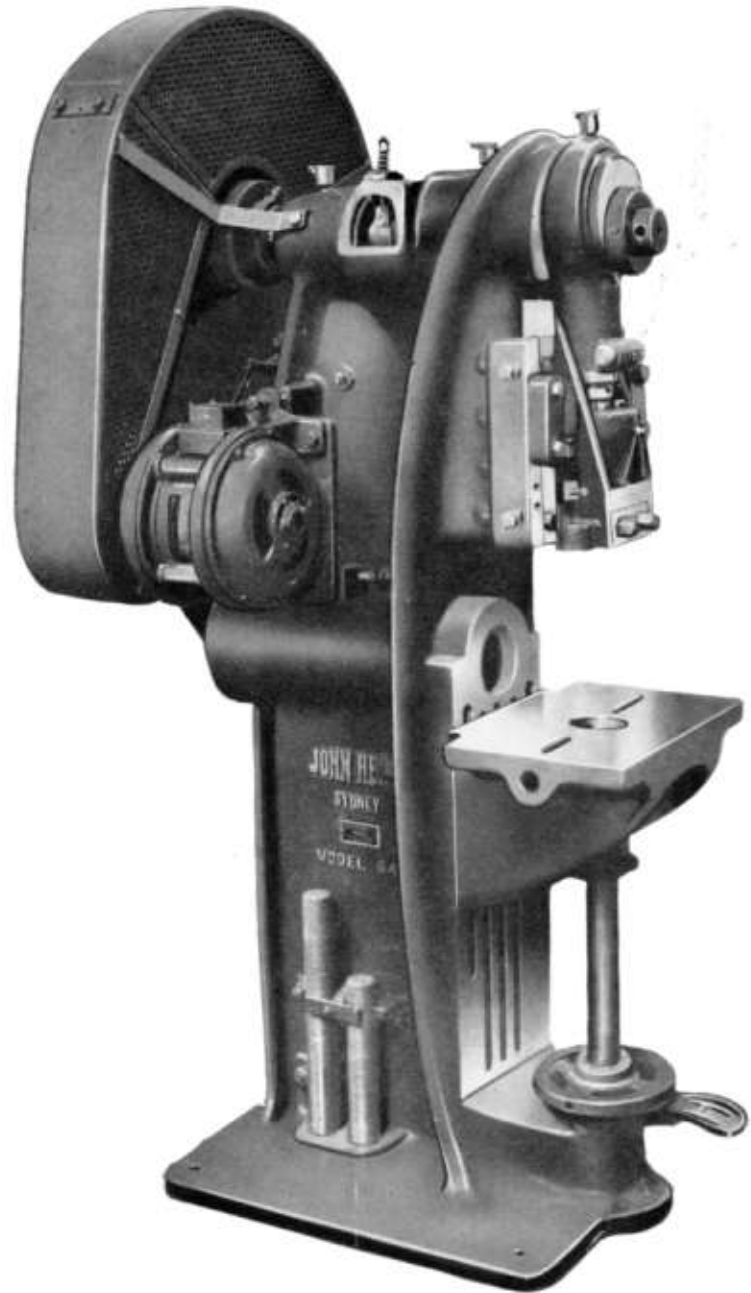


8 AND 15 TON CAPACITY

OPEN FRONT ADJUSTABLE TABLE PRESSES



The open front power press is a general utility type of machine. In addition to the usual blanking, piercing and forming work, it also serves as a Riveting Press, the main frame being bored to carry a steel mandrel (optional extra) of diameter shown in the specifications. Screws for securing dies to the bed of the press fit into sliding nuts which make possible the accommodation of bolt hole centres from 6 in. to 10 in. for 60A and 7½ in. to 15½ in. for 64A. By making use of the adjustable table various forming and curling operations can be performed on deep containers.

| SPECIFICATIONS | 60A | 64A |
|---|-----------------------|----------------------|
| Approximate weight: Kilograms (kg) | 610 | 1 017 |
| Pressure exerted at bottom of stroke (distributed load) | 8 tons | 15 tons |
| Die space, minimum | 5 | 5 |
| Die space, maximum | 15 | 20½ |
| Stroke, standard | 1½ | 2¼ |
| Stroke, maximum | 3 | 3½ |
| Slide adjustment | 1½ | 1½ |
| Diameter of Die Shank | 1¼ | 1½ |
| Area of table—R to L x F to B | 12 10½ | 18 13 |
| Standard hole in table | 3-9/16 | 4-9/16 |
| Distance back from centre of slide to frame | 5¼ | 7 |
| Diameter of mandrel hole in frame | 3 | 4½ |
| Diameter, face and speed of flywheel | 24 x 3½ 135 r.p.m. | 28 x 4 130 r.p.m. |
| Motor required | 1 h.p. | 1 h.p. |